

附表二之 4 減量檢查抽樣計畫表

減量檢查單次抽樣計畫表 (摘錄自 ABC-STD-105 表)

| 樣本代字 | 樣本大小 | 合格品質水準 (AQL) | | | | | | | | | | | |
|------|------|--------------|----|-----|----|-----|----|-----|----|-----|----|-----|----|
| | | 0.65 | | 1.0 | | 1.5 | | 2.5 | | 4.0 | | 6.5 | |
| | | AC | RE | AC | RE | AC | RE | AC | RE | AC | RE | AC | RE |
| A | 2 | ↓ | | ↓ | | ↓ | | ↓ | | ↓ | | 0 | 1 |
| B | 2 | ↓ | | ↓ | | ↓ | | ↓ | | 0 | 1 | ↕ | |
| C | 2 | ↓ | | ↓ | | ↓ | | 0 | 1 | ↑ | | ↕ | |
| D | 3 | ↓ | | ↓ | | 0 | 1 | ↕ | | ↓ | | 0 | 2 |
| E | 5 | ↓ | | 0 | 1 | ↕ | | ↕ | | 0 | 2 | 1 | 3 |
| F | 8 | 0 | 1 | ↑ | | ↕ | | 0 | 2 | 1 | 3 | 1 | 4 |
| G | 13 | ↕ | | ↓ | | 0 | 2 | 1 | 3 | 1 | 4 | 2 | 5 |
| H | 20 | ↓ | | 0 | 2 | 1 | 3 | 1 | 4 | 2 | 5 | 3 | 6 |
| J | 32 | 0 | 2 | 1 | 3 | 1 | 4 | 2 | 5 | 3 | 6 | 5 | 8 |
| K | 50 | 1 | 3 | 1 | 4 | 2 | 5 | 3 | 6 | 5 | 8 | 7 | 10 |
| L | 80 | 1 | 4 | 2 | 5 | 3 | 6 | 5 | 8 | 7 | 10 | 10 | 13 |
| M | 125 | 2 | 5 | 3 | 6 | 5 | 8 | 7 | 10 | 10 | 13 | ↑ | |
| N | 200 | 3 | 6 | 5 | 8 | 7 | 10 | 10 | 13 | ↑ | | ↑ | |
| P | 315 | 5 | 8 | 7 | 10 | 10 | 13 | ↑ | | ↑ | | ↑ | |
| Q | 500 | 7 | 10 | 10 | 13 | ↑ | | ↑ | | ↑ | | ↑ | |

↓ 採用箭頭下第一個抽樣計畫 AC = 允收數

↑ 採用箭頭上第一個抽樣計畫 RE = 拒收數

